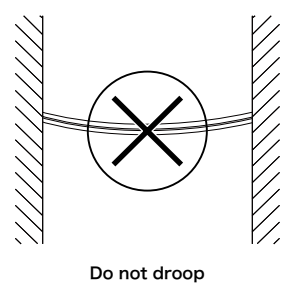
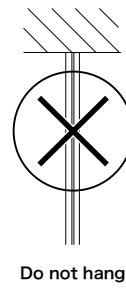
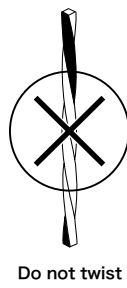
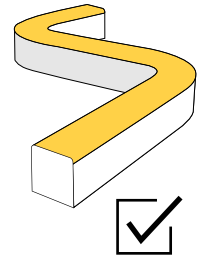
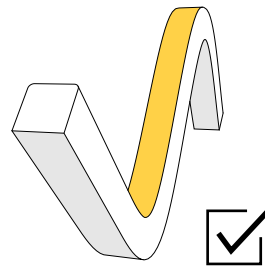
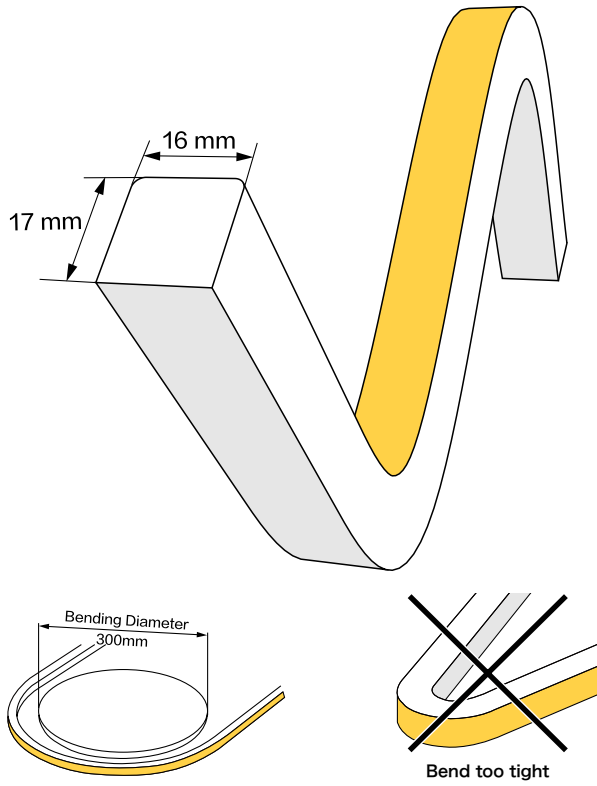
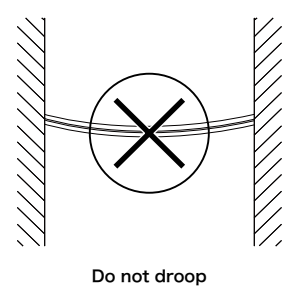
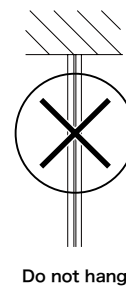
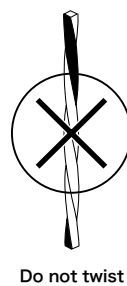
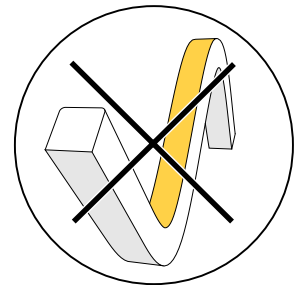
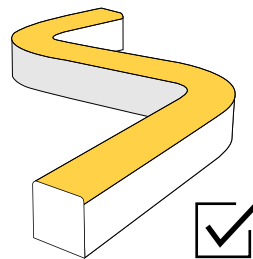
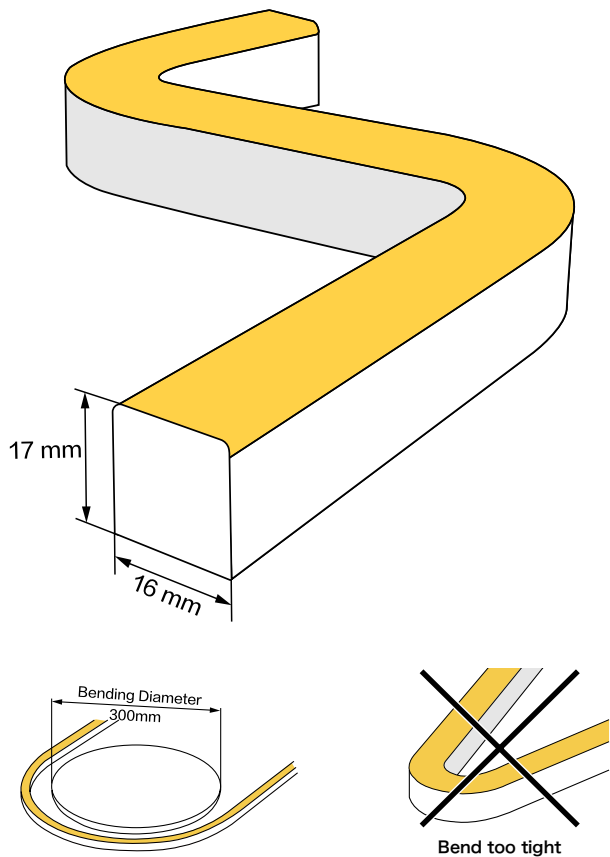


USER INSTRUCTION

LEDLINE SAUNA 1617T



LEDLINE SAUNA 1617S



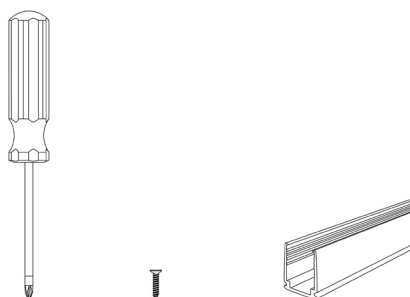
1. The most suitable operation temperature shall be -40°C to 110°C .
2. Please ensure that the predetermined bending direction is maintained throughout installation. Non-3D product can only be bent in one specified direction and must not be twisted.
3. Shall not be bent sharply and it may cause product damage.
4. The minimum bending diameter:
LEDLINE SAUNA 1617T : Top bending 300mm
LEDLINE SAUNA 1617S : Side bending 300mm,
over bending will damage and void any warranty.
5. During the installation, the product can not be:
 - Twisted
 - Dropped
 - Bent at a 90° angle or bent at all
 - Sagging/Hanging down
6. For installation, 1 way for your selection.
 - PC profile
7. Install the product into profile carefully and correctly, taking out and re-assembling will most likely cause the product damaged.
8. Important Installation Requirement: Due to the high thermal conductivity of aluminum, mounting this product in an aluminum profile will result in elevated surface temperatures and a risk of burn injuries. Use only a PC profile.

Warranty:

- All LED light are warranted to be free from defects in product itself from the date of purchase.
- Within this period, we, at its sole option, repair or replace any components which fail from correct use. Such repairs or replacement will be made at no charge to the customer for parts only, provided that the customer shall be responsible for transportation cost of the goods.
- This warranty does not cover failures due to abuse, misuse, improper handling, act of nature, negligence, normal wear, accidental damage, modifications or repairs made by the purchaser or incorrect voltage conditions.

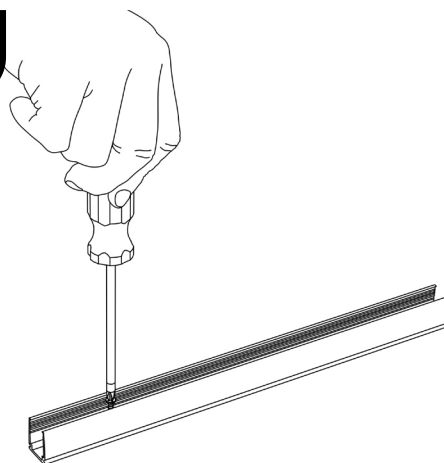
PC Profile: AC167-PC

Step1



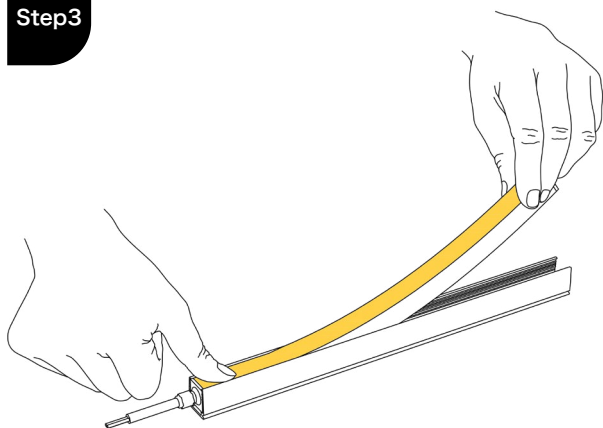
Preparation: Gather all tools and materials.

Step2



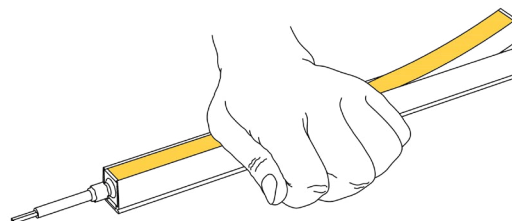
Use screws to secure the profile to the needed installation surface.

Step3



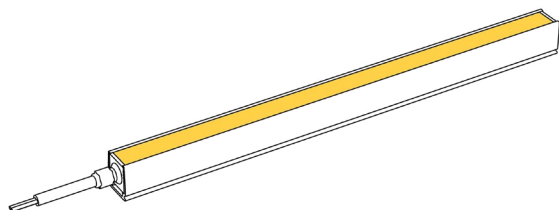
Use your thumb to first fix the starting end of the strip (with wires).

Step4



Use your palm to gradually press the Neon strip into the profile.

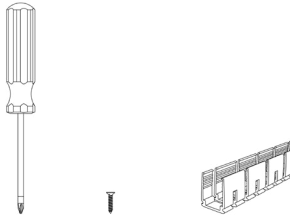
Step5



Ensure that the strip is parallel to the profile and installed smoothly in place (as shown in the figure).

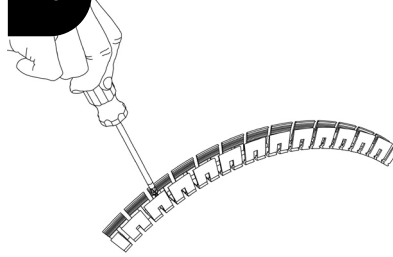
PC Profile: AC167-CPC

Step1



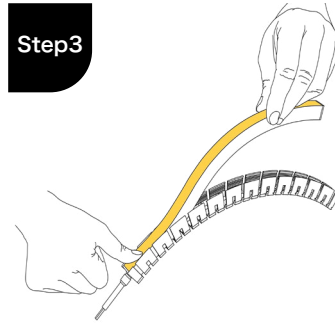
Preparation: Gather all tools and materials.

Step2



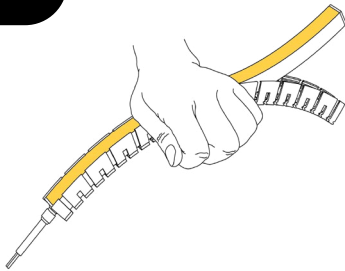
Select the curved installation surface. Bend the profile to fit tightly against the surface and secure it with screws.

Step3



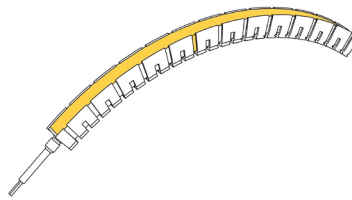
Use your thumb to first fix the starting end of the strip (with wires).

Step4

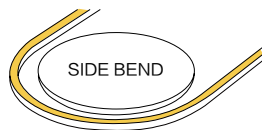
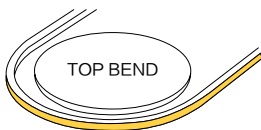


Use your palm to gradually press the Neon strip into the profile.

Step5



Ensure that the strip is parallel to the profile and installed smoothly in place (as shown in the figure)



The minimum bending diameter of **AC167-CPC** is 300mm for top bending and 300mm for side bending.